

Receiving Report

Date: 10/3/2

Batch No: nn4089

Supplier: namur

Dart P/O: 11915

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order 1067/03 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/3/2
 Date
 Received/Costing [Signature]
 Initial

Location _____

MAR 01 2010

Specialty Steels

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527-9153 FAX (450) 641 4357

Invoice
Facture

435014

Invoice Date
Date De La Facture

2/25/10

PAGE.: 1

SOLD TO / VENDU A :

SHIPPED TO / EXPEDIE A :

DART AEROSPACE LTD
1270 ABERDEEN STREETDART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

SHIP VIA / EXPEDIE PAR

EPIC

JOB / LAB

BOUCHERVILLE

ONLINE RELEASE
ONLINE RELEASE

YOUR ORDER NO. / VOTRE NO DE COMMANDE

11415

SALES PERSON / Vendeur

GHI

MARKING / MARQUAGE

1085331

PROVINCE
TAXESNO DETAIL
PROVISIONAL

6122-5207

QUANTITY
QUANTITE

DESCRIPTION

SHIP TO / DESTIN
QUANTITY / QUANTITESHIP TO / DESTIN
QUANTITY / QUANTITEUNIT PRICE
PRIX UNITAIRE

ALUMINUM HOLLOW BAR B-241

48 FT ABH 1.000 .188 .624 E6061

48 FT 3.996/FT
27 LBS
2 Pieces

191.81

Cust. part#: M6061T6T1.000W.188

ALUMINUM SMLS TUBE T6 DRAWN B-210

36 FT ATS 1.000 .065 D6061

36 FT 3.300/FT
8 LBS
3 Pieces

118.80

Energy Surcharge

ORIGINAL INVOICE / FACTURE ORIGINALE

12.20

ENERGY SURCHARGE
FUSION FURNACE
ELECTRICITY
GASFUSION FURNACE
ELECTRICITY
GASENERGY SURCHARGE
FUSION FURNACE
ELECTRICITY
GAS

16.14

1.00

PAYMENT OF THIS INVOICE IS DUE BY
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE

03/29/2010

338.95

Purchase Order Receipt Listing

Page 1 of 1

March 02, 2010 2:21:40 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO11415 Receipt Dates from 3/2/2010 to 3/2/2010 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name		VC-MAR001	Marmon/Keystone Canada Ltd.								
PO11415	1		M6061T6T1.000W.1 f 88		2/26/2010	3/2/2010	48.0000	\$4.00	0.0000	0	\$191.81
CAD	No		6061T6 RD TUBE f 1.00 X .188W 114089		48.0000	DCUSER		\$191.81	0.0000	0	
	2		M6061T6T1.000W06 f 5		2/26/2010	3/2/2010	36.0000	\$3.30	0.0000	0	\$118.80
	No		6061T6 RD TUBE f 1.00 x .065w 114089		36.0000	DCUSER		\$118.80	0.0000	0	
Total Received Quantity:											84.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$310.61
Total Balance Due Quantity:											0.0000

PACKING SLIP

PAGE..: 1
Order : 1085331
Date..: 02/25/2010

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

100/3/2

1 / 0

35

Customers.: _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11415

Purchase Order Date 2/24/10

PO Print Date 2/24/10

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Revised

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	2/26/10 Yes	48.00 f	Epic collect	\$3.9960	\$191.81
			Special Inst: PURCH MAT: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 AS PER QUOTE 1-553364				
2	M6061T6T1.000W065	6061T6 RD TUBE 1.00 x .065w	2/26/10 Yes	36.00 f	Epic collect	\$3.3000	\$118.80
			Special Inst: Same as above				

PO Total: \$310.61

Rec'd 3/2

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 2

Change Date: 2/24/10

, 02/01/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.::

OR. REF:

SLSPRS:

C. P. O.::

C PART:

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER: 60-51266-1		CUSTOMER PART NUMBER: ESRT733 1..188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL ←	
KAISER ORDER NUMBER: 9047293	LINE ITEM: 001	SHIP DATE: 12/08/2009	KAISER LOT NUMBER: 50924 057	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3021.000 LB	QUANTITY: 223.000 PCS	B/L NUMBER: 955857	DIAM/DAF/THKNS: 1.00	WIDTH: .188	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR088725	0001	001	44.5	40.2	13.8	NA N/A	N/A	N/A
XTR088725	0001	002	44.6	40.3	13.6	NA N/A	N/A	N/A
XTR088725	0001	003	44.7	41.2	13.4	NA N/A	N/A	N/A
XTR088725	0001	004	44.6	40.3	14.2	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	C.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-B221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE I
ASTM-B345-02 UNS#96061 ASME SB-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Stail, Jr., QA Manager

Plant Serial: 00271540

Kaiser Order Number: 9047293

Line Item: 001

ATS 1.000 .188 6061 T6511

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

S. 10/13

CUSTOMER PO NUMBER: 60-39144		CUSTOMER PART NUMBER: AT/1.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 202797	LINE ITEM: 002	SHIP DATE: 12/22/2008	KAISER LOT NUMBER: F00004378	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 614.000 LB	QUANTITY: 228.000 PCS	B/L NUMBER: 201844	DIAM/DAF/THKNS: ()	WIDTH: ()	LENGTH: 12.000 FT
SHIP TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEystone CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Wilfredo A. delaCruz

Kaiser Order Number: 202797

Page 1 of 2

Line Item: 002

AT 1.065 734

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Wilfredo A. delaCruz

Plant Serial: 00003653

Kaiser Order Number: 202797

Page 2 of 2

Q. C. REVIEWED Line Item: 002

Chantal Lavoie

From: gdulude@mkcdn.com
Sent: February 24, 2010 3:45 PM
To: Chantal Lavoie
Subject: RE: another quote pls!!!
Importance: High

My pleasure!

I will add it on the p.o.

Ghislaine Dulude
Rep. ventes internes / Inside Sales Rep.
Marmon Keystone Canada Inc./Boucherville
Tél. / Phone: (514) 527-9153 (232)
Sans frais / Wats: (800) 361-8142
Télééc. / Fax: (450) 641-4357
www.mkcanada.com

"Chantal Lavoie" <clavoie@dartaero.com>

02/24/2010 03:22 PM

To <gdulude@mkcdn.com>

cc

Subject RE: another quote pls!!!

Oh great!!!

If it's in 12" pls send 36" and I will revised the PO
Thank You so much!!

From: gdulude@mkcdn.com [mailto:gdulude@mkcdn.com]
Sent: February 24, 2010 3:19 PM
To: Chantal Lavoie
Subject: Re: another quote pls!!!
Importance: High

Don't get discouraged!! It's almost over!!!

It is in stock at \$3.30/ft - lengths are 12' and I can add on your order 11415 if you want and we will ship it tomorrow.

Have a nice evening,

2/24/10

Ghislaine Dulude
Rep. ventes internes / Inside Sales Rep.
Marmon Keystone Canada Inc./Boucherville
Tél. / Phone: (514) 527-9153 (232)
Sans frais / Wats: (800) 361-8142
Télec. / Fax: (450) 641-4357
www.mkcanada.com

"Chantal Lavoie" <clavoie@dartaero.com>

02/24/2010 03:10 PM

To <gdulude@mkcdn.com>

cc

Subject another quote pls!!!



Oh Gretta, I need another quote:

40' x 1.00 x .065W of 6061T6 round tubing (M6061T6T1.000w.065)

Can I had it to the previous PO or it will be a different del. date??

I don't know anymore!!!

Tks

Chantal Lavoie

From: L.Lacelle [llacelle@dartaero.com]

Sent: February 24, 2010 2:52 PM

To: 'Chantal Lavoie'

Subject: pls order

Brig,
Please order 40' x 6061T6 1.00 x .065w round tubing (M6061T6T1.000w.065) from marmon

Thank You,
Linda Lacelle
Production Manager
Dart Aerospace Ltd

2/24/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO11415

Purchase Order Date 2/24/10

PO Print Date 2/24/10

Page Number 1 of 1

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 361 8142

450 641 4357

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X .188W	2/26/10 Yes	48.00 f	Epic collect	\$3.9960	\$191.81

Special Inst: PURCH MAT: 6061-T6 OR 6061-T62
TUBING PER WW-T-700/6 OR AMS 4080
OR AMS 4082 OR QQ-A-200/8 OR QQ-A-
225/8
AS PER QUOTE 1-553364

PO Total:

\$191.81

Change Nbr: 1

Change Date: 2/24/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Marmon/Keystone Canada Inc.**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9

Tel -514-527-9153 232 Wats 1-800-361-8142 FAX -450-641-4357

E-mail: gdulude@mkcdn.com

PAGE.: 1

Date.: 2/23/10

Quotation number.: 1-553364

QUOTATION

Territory: 16A

Telephone: 613 632 9577

Fax.....: 613 632 1053

ATTN.: CHANTAL LAVOIE**Sold To:**DART AEROSPACE LTD
1270 ABERDEEN STREET**Ship To:**DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

Ship Via

EPIC

F.O.B

BOUCHERVILLE

Salesperson

G. Dulude

Your Reference No.**Terms**

Pricing and delivery are based on the complete bill of Material. Change to quantities or delivery may require a revised quotation. Pricing and delivery, as quoted, are based on conditions prevailing at the time of quotation and are subject to review at time of order. Permissible variation in shipping quantities will be to the seller's standard practice. Orders resulting from quotation are subject to our credit approval. The Customer is to supply a written non-cancellable order to accept this quotation.

We thank you for your inquiry and take pleasure in quoting on your requirements as follows:

Quantity	Description	Days ARO	Pricing	
Line - 1	ALUMINUM HOLLOW BAR B-241 T6511			
48 FT	ABH 1.000 .188 .624 E6061 stock en longueur de 24'. Laches pas!!	1	3.996/FT	191.81
	Energy Surcharge			12.20
All applicable taxes Extra. Duty				Total amount...: 204.01
All prices quoted in Canadian Dollars unless otherwise stated.				Total weight...: 27.1 lbs

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Chantal Lavoie

From: Chantal Lavoie [clavoie@dartaero.com]
Sent: February 24, 2010 10:00 AM
To: 'gdulude@mkcdn.com'
Subject: NEW PO 11415

Attachments: 000001.PDF; PO11415 MARMON.pdf



000001.PDF (90 KB)



PO11415 MARMON.pdf (22 KB)

Merci du commentaire Ghislaine!!

Voici le PO

Brigitte

-----Original Message-----

From: GDULUDE@MKCDN.COM [mailto:GDULUDE@MKCDN.COM]
Sent: February 23, 2010 3:33 PM
To: clavoie@dartaero.com
Subject: Quotation

We thank-you for your inquiry and take pleasure in quoting on your requirements.
Please find attached quotation number : 1-553364

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Chantal Lavoie

From: Chantal Lavoie [clavoie@dartaero.com]
Sent: February 23, 2010 4:08 PM
To: 'gdulude@mkcdn.com'
Subject: RE: P & D

40 feet length
Dia 1.000"
Wall 0.188

Is that better,

Pour être honnête avec toi Guislaine, c'est du vrai chinois pour moi... Chantal reviens Lundi... YEAH!!!

From: gdulude@mkcdn.com [mailto:gdulude@mkcdn.com]
Sent: February 23, 2010 3:49 PM
To: Chantal Lavoie
Subject: Re: P & D
Importance: High

Excuse-moi Brigitte, mais c'est quoi la dimension requise??

Ghislaine Dulude
Rep. ventes internes / Inside Sales Rep.
Marmon Keystone Canada Inc./Boucherville
Tél. / Phone: (514) 527-9153 (232)
Sans frais / Wats: (800) 361-8142
Téléc. / Fax: (450) 641-4357
www.mkcanada.com

"Chantal Lavoie" <clavoie@dartaero.com>

To <GDULUDE@MKCDN.COM>

cc

02/23/2010 03:11 PM

Subject P & D

On aurait besoin de :
40' de 6061T6 Tubing or 6061-T62 tubing
per WW-T-700/6 or AMS 4080 or AMS 4082 or QQ-A-200/8 or QQ-A-225/8
1.0000000 x .188 w

Thank You
Brigitte

2/24/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

~~Comp~~

AN4-13A	133	-38	257	50
MS24694-S98	132	0	230	0
AN3-5A	128	0	1451	2000
D3672-3	128	0	636	400
AN4C6A	126	-8	668	100
AN960C10	122	0	0	200
AN4-15A	120	-12	231	400
AN526C832R8	120	0	184	50
AELS-1032-225	120	-94	0	0
D3235-1P	120	0	60	0
5/16WC	118	0	246	50
80-04-2-6	117	0	0	0
D2651-3	116	0	639	300
MS21042L6	114	0	376	500
D2712	110	0	499	250
AN960JD416L	107	-3	735	100
AN526C832R10	106	0	237	50
NAS1149D0463J	105	-48	4766	40
D2438B	100	0	100	0
D3015-7	100	0	216	0
R3100-75	100	0	36	0
QQB575R36T250	100	0	0	2
NAS1149DN832J-100	98	0	113	0
MS27039-1-15-100	97	0	124	50
D3672-7	96	-3	851	100
AN5-10A-50	92	0	102	50
D3619-2	92	0	21	4
MS20601-AD4W3	90	0	385	200
NAS1149D0563J	88	0	2593	0
MS20601-AD4W8	84	0	358	40
MS35489-93	84	0	116	20
AN3C6A	84	0	766	200
A3235-020-935	82	0	678	100
80-005-2-8	81	0	174	0
MS20426AD4-4	79	-2	2427	3030
MS21920-20	78	0	111.3	0
D3800-1-100	75.43726316	0	122.807	4
AD62ABS	75	0	232	100
B80705-1	75	0	0	0
M6061T6T1.000W.188-40'	73.89280245	0	74.5934542	40
FG-778150-550-ROL	73	0	2441	60
M174PH-H900R1.375	72.23136842	0	51.284	4
M303R0.750	72.17652106	0	175.4	60
AN960C516L	72	0	177	100
MS21069-L3K	72	0	213	20
AN3C3A	71	0	420	200
M174PH-H900R1.000	70.38637941	0	69.7023	4
AN4-5A	70	0	120	100
AN526C832R14	68	0	879	200
AN526C1032R7-50	68	0	100	10
MS20426AD3-5	66	0	15485	3704
AN3C36A	66	-4	153	50

M ARMON

~~Me~~

W-40

Comp

W-40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Marmon/Keystone Canada Inc.**Aciers Spécialisés**290, Chemin du Tremblay
Boucherville QC J4B 5X9Téléphone : 514-527-9153
Téléc./Fax : 450-641-2153
www.marmonkeystone.com**TÉLÉCOPIE / FACSIMILE**

Date:

02/25/2010

Destinataire/TO:

Linda Javelle

Téléc.

FAX #:

1-613-632-1053

Expéditeur/FROM: Aline Simard

Confidentialité:

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MESSAGE :

Bonjour,

Voici les papiers requis pour votre commande#

11415

Merci

AS

Marmon/Keystone Canada Inc.

Marmon/Keystone Canada Inc.**Specialty Steels**

PAGE: 1

290 Chemin du Tremblay Boucherville J4B 5X9
TEL (514) 527 9153 FAX (450) 641 4357Shipping date..... 02/25/2010
Name of Carrier.... EPIC
F.O.B..... BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or
2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statutes and regulations motor carrier's services when said goods are carried by a motor carrier; or
3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979
4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. 6-43 dated September 18, 1967 and set forth in Express Traffic Association Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

DART AEROSPACE LTD
1270 ABERDEEN STREET

Telephone.....: 613 632 5200

HAWKESBURY ON CAN R6A 1K7

Customer order.: 11415

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here:	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08			Collect	
01-ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 02/25/2010 48 FT Cust. part#: M6061T6T1.000W.188 Rev: RM HT#:50924 057	27.1	2	Received \$	
			To be applied in prepayment of the charges on the property described hereon.	
02-ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 02/25/2010 36 FT RM HT#:F00004378	8.1	3	Agent or Cashier.	
			Per.	
			For carrier's use	
			Advance and or beyond \$	
			Misc. \$	
			Suppl. Piece \$	
			Suppl. Value \$	
			Total \$	
			Shipper show amount of C.O.D.	
			C	Amount \$
			O	Fee \$
			D	Total \$
Bdls/Pieces 1 + 0 = 1	Number of extra large pieces.	Total weight 35 LB	Valuation	
Dimensions	Where required by tariff shipper must complete the following. Total cubic feet		Order number 1085331	
Shipper	Transport		Customer	

Marmon/Keystone Canada Inc.**Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay
 Boucherville QU CAN J4B 5X9
 TEL. 514/527-9153
 FAX. 450/641-4357

PAGE... 1
 Order : 1085331
 Date... 02/25/2010

SOLD TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD
 1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	11415	
Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered	
01	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08 ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 .624 E6061 Tariff Number: 7608.20.00.90 Cust. part#.: M6061T6T1.000W.188 HT#.....: 50924 057 Total...	2	48/FT	IN	
02	ALUMINUM SMLS TUBE ATS 1.000 .065 D6061 Tariff Number: 7608.20.00.90 HT#.....: F00004378 Total...	3	36/FT	IN	

No. of Bcls/Pieces

1 / 0

Total Weight.....:

35

Customers.: _____

ADN 1.000- .188- .624-EB061 * 50924 057 * 0005000 * MN6602 * 2/10/2010

02/01/2010 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.:

OR. REF:

C. P. O.:

SLSPRS:

C PART:

KAISER ALUMINUM

FABRICATED PRODUCTS

Best Quality

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 60-51266-1		CUSTOMER PART NUMBER: ESRT733 1.188X24		PRODUCT DESCRIPTION: 1.00 OD X .188 WALL	
KAISER ORDER NUMBER: 9047293	LINE ITEM: 001	SHIP DATE: 12/08/2009	KAISER LOT NUMBER: 50924 057	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3021.000 LB	QUANTITY: 223.000 PCS	B/L NUMBER: 955857	DIAM/DAF/THKNS: 1.00	WIDTH: 24.000 FT	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS(KSI)	YTS(KSI)	%Elong in 2	HARDNESS	CONDUCT.	BEND
XTR088725	0001	001	44.5	40.2	13.8	NA N/A	N/A	N/A
XTR088725	0001	002	44.6	40.3	13.6	NA N/A	N/A	N/A
XTR088725	0001	003	44.7	41.2	13.4	NA N/A	N/A	N/A
XTR088725	0001	004	44.6	40.3	14.2	NA N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ba	Tot
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40		0.15		0.8	0.04			NA	NA	NA		

Applicable Requirements:

ASTM-B241-02-STENCILED ASTM-A221-08 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE 1
ASTM-B345-02 UNS#96061 ASME SD-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (.) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Swail, Jr., QA Manager

Plant Serial: 00271540

Kaiser Order Number: 9047293

Line Item: 001

ATS 1.000 .188 20061 76511

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
8573 W. WILLIS ROAD
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 80-39144		CUSTOMER PART NUMBER: AT/1.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 202797	LINE ITEM: 002	SHIP DATE: 12/22/2008	KAISER LOT NUMBER: F00004378	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 614.000 LB	QUANTITY: 228.000 PCS	BL NUMBER: 201844	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00004378	0001	1	45.3	41.6	16.0	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
R6894	.63	.35	.22	.05	1.02	.08	.06	.02	.00	.00	.00	.01	.03

Applicable Requirements:

Description: OD: 1.000"; Wall: 0.065"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4E, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Plant Serial: 00003653

Kaiser Order Number: 202797

Line Item: 002

Wilfredo A. delaCruz

Page 1 of 2

AT 1.065 734

**KAISER
ALUMINUM
FABRICATED PRODUCTS**

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

*Best in Class***CERTIFIED TEST REPORT**<http://www.KaiserAluminum.com>**Miscellaneous Notes**

MANUFACTURED IN USA MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Wilfredo A. delaCruz, Sr. Metallurgical Engineer

Wilfredo A. delaCruz

Plant Serial: 00003653

Kaiser Order Number: 202797

Page 2 of 2

Q. C. REVIEWED Item: 002